

Company Profile and Quality System

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RANGE OF PRODUCTS / SERVICES :

Xcel Aerospace Ltd (formerly Farsound Engineering Limited) is a leading supplier of value added services, specialising in the manufacture, distribution and logistics management, of components and assemblies used on land, sea and in air.

Our customer profile includes many of the world's largest international equipment manufacturers, maintenance & repair organisations, and airlines - who rely on the high integrity, quality and performance of Farsound products and services to meet their own exacting standards.

The company continues to invest in new plant, equipment and technology. We manufacture a comprehensive range of components and assemblies utilising a wide range of skills and up to the minute production techniques including:

- **Product Design, Development & Prototyping**
- **CNC Machining & Turning (Up to 5-Axis)**
- **Waterjet Cutting**
- **Welding (Tig, Mig, Mag, Gas, Arc, brazing, Soldering Resistance)**
- **Braided Wire (Flat & Round)**
- **Bond Leads (Flat & Round)**
- **Support Clips (Mesh & Rubber covered)**
- **Fabrication**
- **Assembly and Testing**

Our core manufacturing competences are in the machining and fabrication of materials including all steels, titanium, aluminium, and other super alloys. This is achieved by utilising the latest technology and the design and manufacture of complex assemblies, sub-assemblies and kits. Proud of our reputation for developing leading edge manufacturing methods we strive to deliver sustainable competitive advantages and it is this that keeps us at the forefront of the industries we serve.

We operate in five major global markets: Aerospace, Defence, Marine, Petrochemical and Energy

HOURS OF BUSINESS :

Monday to Thursday 8.00am – 5.00pm

Friday 8.00am – 1.30pm

COMPANY APPROVALS :

Authority/Customer :	Approval No. :	Compliant to :
Rolls Royce	80020	RR9000 SABRe
Claverham	102371	
Airbus SAS	300131	QD 4.6 - 40
Bombardier Aerospace	SB/VC/099	SQA 01
Goodrich Actuation Systems	3591	
GKN Aerospace	SQA/Sco/Far/0508	SQA 01
B.S.I.	FS601356	9100, 9120, 9001
Nadcap -NDT	4974156108	AS7003
Nadcap - Welding	4974153814	AS7003
B.S.I.	BSI AC 00003	FAA No 00-56A

PERSONNEL :

Total Number of Employees : 85	Total Quality / Inspection : 10
Total Direct : 46	Total Indirect : 29
Size of Premises :- 42,000 sq. ft.	Manufacturing space :- 32,000 sq. ft

CONTACTS :

Area	Name	Telephone	E-mail
Managing Director	D.Daley	+44 (0)1708 677 800	dan.daley@xcel.com
Quality & Engineering:	T. Hisham	+44 (0)1708 677 800	talal.hisham@xcel.com
Sales :	C. Williams	+44 (0)1708 677 800	chris.williams@xcel.com
Finance :	N.Rafferty	+44 (0)1708 677 800	niall.rafferty@xcel.com

QUALITY SYSTEM :

The company maintains a formal documented Quality System which complies with the requirements of BS EN 9100, BS EN 9120 and ISO 9001 and assessed in accordance with EN 9104:P1 for the following scope :

Manufacture and fabrication of pressed parts and detailed assemblies to national and international standards and customer drawing requirements. Water jet profiling. PFD/MFD NDT services, Welding (TIG & Resistance) and soldering. Machining to national and international standards and customer drawing requirements. Stockholding and supply of fasteners, components and OE proprietary parts for the aerospace industry.

We are also NADCAP approved for Welding & NDT.